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INTERNATIONAL STANDARD



Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V –

Part 3: Non-sheathed cables for fixed wiring

INTERNATIONAL ELECTROTECHNICAL COMMISSION

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CONTENTS

F	OREWO	PRD	4		
IN	TRODU	JCTION	2		
1	— Gene	eral			
1	Scor	De	7		
2	Norn	Normative references			
3		ns and definitions			
4		le-core non-sheathed cable with rigid conductor for general purposes			
7	4.1	Code designation			
	4.1	Rated voltage			
	4.3	Construction			
	4.3.1				
	4.3.2				
	4.3.3				
	4.4	Tests			
	4.5	Guidance on use	10		
5	Sing	le-core non-sheathed cable with flexible conductor for general purposes	11		
	5.1	Code designation	11		
	5.2	Rated voltage			
	5.3	Construction	11		
	5.3.1	Conductors	11		
	5.3.2	lnsulation	11		
	5.3.3	Overall diameter	12		
	5.4	Tests	12		
	5.5	Guidance on use	12		
6	Single-core non-sheathed cable with solid conductor for internal wiring for a conductor temperature of 70 °C				
	6.1	Code designation	13		
	6.2	Rated voltage			
	6.3	Construction	13		
	6.3.1	Conductors	13		
	6.3.2	Insulation	14		
	6.3.3	Overall diameter	14		
	6.4	Tests	14		
	6.5	Guidance on use	14		
7	Single-core non-sheathed cable with flexible conductor for internal wiring for a conductor temperature of 70 °C				
	7.1	7.1 Code designation			
	7.2	Rated voltage			
	7.3	Construction	15		
	7.3.1	Conductors	15		
	7.3.2	lnsulation	16		
	7.3.3				
	7.4	Tests	16		
	7.5	Guidance on use	16		
8		Single-core non-sheathed cable with solid conductor for internal wiring for a conductor temperature of 90 °C			

	8.1	Code designation	17
	8.2	Rated voltage	17
	8.3	Construction	17
	8.3.1	Conductors	17
	8.3.2	Insulation	17
	8.3.3	Overall diameter	18
	8.4	Tests	18
	8.5	Guidance on use	18
9		e-core non-sheathed cable with flexible conductor for internal wiring for a uctor temperature of 90 °C	19
	9.1	Code designation	19
	9.2	Rated voltage	19
	9.3	Construction	19
	9.3.1	Conductors	19
	9.3.2	Insulation	19
	9.3.3	Overall diameter	20
	9.4	Tests	20
	9.5	Guidance on use	20
Bi	bliograp	hy	21
Ta	able 1 –	General data for type 60227 IEC 01	10
Ta	able 2 –	Tests for type 60227 IEC 01	11
Ta	able 3 –	General data for type 60227 IEC 02	12
Та	able 4 –	Tests for type 60227 IEC 02	13
Та	able 5 –	General data for type 60227 IEC 05	14
Ta	able 6 –	Tests for type 60227 IEC 05	15
Та	able 7 –	General data for type 60227 IEC 06	16
Та	able 8 –	Tests for type 60227 IEC 06	17
Ta	able 9 –	General data for type 60227 IEC 07	18
		- Tests for type 60227 IEC 07	
Ta	able 11 -	- General data for type 60227 IEC 08	20
Та	able 12 -	- Tests for type 60227 IEC 08	21

INTERNATIONAL ELECTROTECHNICAL COMMISSION

POLYVINYL CHLORIDE INSULATED CABLES OF RATED VOLTAGES UP TO AND INCLUDING 450/750 V -

Part 3: Non-sheathed cables for fixed wiring

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
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- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) IEC draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). IEC takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, IEC had not received notice of (a) patent(s), which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at https://patents.iec.ch. IEC shall not be held responsible for identifying any or all such patent rights.

This redline version of the official IEC Standard allows the user to identify the changes made to the previous edition IEC 60227-3:1993+AMD1:1997 CSV. A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text.

IEC 60227-3 has been prepared by IEC technical committee 20: Electric cables. It is an International Standard.

This third edition cancels and replaces the second edition published in 1992 and Amendment 1:1997. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the reference to tests according to IEC 60227-2 has been withdrawn and replaced with a reference to IEC 63294;
- b) normative references have been updated.

The text of this International Standard is based on the following documents:

Draft	Report on voting
20/2141/FDIS	20/2154/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 60227 series, published under the general title *Polyvinyl chloride* insulated cables of rated voltages up to and including 450/750 V, can be found on the IEC website.

This document is to be used in conjunction with IEC 60227-1.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- · withdrawn, or
- revised.

IMPORTANT – The "colour inside" logo on the cover page of this document indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

The IEC 60227 series, published under the general title *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V,* consists of the following parts:

IEC 60227-1: General requirements;

IEC 60227-2: Test methods (withdrawn and replaced by IEC 63294);

IEC 60227-3: Non-sheathed cables for fixed wiring;

IEC 60227-4: Sheathed cables for fixed wiring;

IEC 60227-5: Flexible cables (cords);

IEC 60227-6: Lift cables and cables for flexible connections;

IEC 60227-7: Flexible cables screened and unscreened with two or more conductors and of rated voltages up to and including 300/500 V.

This part of IEC 60227, when used in conjunction with IEC 60227-1, forms the complete standard for non-sheathed cables for fixed wiring.

POLYVINYL CHLORIDE INSULATED CABLES OF RATED VOLTAGES UP TO AND INCLUDING 450/750 V -

Part 3: Non-sheathed cables for fixed wiring

1 General

1 Scope

This part of IEC 60227 details the particular standards for polyvinyl chloride insulated single-core non-sheathed cables for fixed wiring of rated voltages up to and including 450/750 V.

All cables shall comply with the appropriate requirements given in IEC 60227-1 and the individual types of cables shall each comply with the particular requirements of this part.

This document provides the particular requirements for non-sheathed cables for fixed wiring which apply in addition to the appropriate requirements specified in IEC 60227-1, which apply to all cables.

The tests for cables specified in the IEC 60227 series are described in IEC 63294.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60227-1:1993, Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V – Part 1: General requirements*

IEC 60227-2:1979, Polyvinyl chloride insulated cables of rated voltage up to and including 450/750 V - Part 2: Test methods*

IEC 60228:1978, Conductors of insulated cables First supplement 60228A (1982), amendment 1 (1993)

IEC 60332-1:1979, Tests on electric cables under fire conditions – Part 1: Test on a single vertical insulated wire or cable

IEC 60332-1-2, Tests on electric and optical fibre cables under fire conditions – Part 1-2: Test for vertical flame propagation for a single insulated wire or cable – Procedure for 1 kW pre-mixed flame

IEC 60811-1-1:1993, Common test methods for insulating and sheathing materials of electric cables – Part 1: Methods for general application – Section One: Measurement of thickness and overall dimensions – Tests for determining the mechanical properties

Amendement 1 (1988). Amendment 2 (1989)

^{*} Revised edition to be published.

IEC 60811-1-2:1985, Common test methods for insulating and sheathing materials of electric cables – Part 1: Methods for general application – Section Two: Thermal ageing methods Amendment 1 (1989)

IEC 60811-1-4:1985, Common test methods for insulating and sheathing materials of electric cables—Part 1: Methods for general application—Section Four: Tests at low temperature

IEC 60811-3-1:1985, Common test methods for insulating and sheathing materials of electric cables — Part 3: Methods specific to PVC compounds — Section One: Pressure test at high temperature — Tests for resistance to cracking

IEC 60811-3-2:1985, Common test methods for insulating and sheathing materials of electric cables — Part 3: Methods specific to PVC compounds — Section Two: Loss of mass test — Thermal stability tests

IEC 60811-401, Electric and optical fibre cables – Test methods for non-metallic materials – Part 401: Miscellaneous tests – Thermal ageing methods – Ageing in an air oven

IEC 60811-405, Electric and optical fibre cables – Test methods for non-metallic materials – Part 405: Miscellaneous tests – Thermal stability test for PVC insulations and PVC sheaths

IEC 60811-409, Electric and optical fibre cables – Test methods for non-metallic materials – Part 409: Miscellaneous tests – Loss of mass test for thermoplastic insulations and sheaths

IEC 60811-501, Electric and optical fibre cables – Test methods for non-metallic materials – Part 501: Mechanical tests – Tests for determining the mechanical properties of insulating and sheathing compounds

IEC 60811-504, Electric and optical fibre cables – Test methods for non-metallic materials – Part 504: Mechanical tests – Bending tests at low temperature for insulation and sheaths

IEC 60811-505, Electric and optical fibre cables – Test methods for non-metallic materials – Part 505: Mechanical tests – Elongation at low temperature for insulations and sheaths

IEC 60811-506, Electric and optical fibre cables – Test methods for non-metallic materials – Part 506: Mechanical tests – Impact test at low temperature for insulations and sheaths

IEC 60811-508, Electric and optical fibre cables – Test methods for non-metallic materials – Part 508: Mechanical tests – Pressure test at high temperature for insulation and sheaths

IEC 60811-509, Electric and optical fibre cables – Test methods for non-metallic materials – Part 509: Mechanical tests – Test for resistance of insulations and sheaths to cracking (heat shock test)

IEC 62440, Electric cables with a rated voltage not exceeding 450/750 V - Guide to use

IEC 63294:2021, Test methods for electric cables with rated voltages up to and including 450/750 V



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INTERNATIONAL STANDARD

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Part 3: Non-sheathed cables for fixed wiring



CONTENTS

	FUREWURD4			
IN	NTRODUCTION			
1	•			
2			e references	
3	Term	s an	d definitions	8
4	Singl	e-co	re non-sheathed cable with rigid conductor for general purposes	8
	4.1	Cod	e designation	8
	4.2	Rate	ed voltage	8
	4.3	Con	struction	9
	4.3.1		Conductors	9
	4.3.2		Insulation	9
	4.3.3		Overall diameter	9
	4.4	Test	ts	10
	4.5		dance on use	
5	Singl	e-co	re non-sheathed cable with flexible conductor for general purposes	11
	5.1	Cod	e designation	11
	5.2	Rate	ed voltage	11
	5.3	Con	struction	11
	5.3.1		Conductors	
	5.3.2		Insulation	
	5.3.3		Overall diameter	
	5.4		ts	
_	5.5		dance on use	12
6			re non-sheathed cable with solid conductor for internal wiring for a	13
	6.1		e designation	
	6.2		ed voltage	
	6.3		struction	
	6.3.1	_	Conductors	_
	6.3.2		Insulation	_
	6.3.3		Overall diameter	
	6.4		ts	
	6.5		dance on use	
7	Singl	e-co	re non-sheathed cable with flexible conductor for internal wiring for a	
	cond	uctor	temperature of 70 °C	15
	7.1	Cod	e designation	15
	7.2	Rate	ed voltage	15
	7.3	Con	struction	15
	7.3.1		Conductors	
	7.3.2		Insulation	
	7.3.3		Overall diameter	
	7.4		ts	
_	7.5		dance on use	16
8			re non-sheathed cable with solid conductor for internal wiring for a	17
	8.1		e designation	
	8.2		ed voltage	
	0.2	ivalt	su voltage	17

	8.3	Construction	17
	8.3.1	Conductors	
	8.3.2	Insulation	17
	8.3.3	Overall diameter	18
	8.4	Tests	18
	8.5	Guidance on use	18
9		e-core non-sheathed cable with flexible conductor for internal wiring for a uctor temperature of 90 °C	19
	9.1	Code designation	19
	9.2	Rated voltage	19
	9.3	Construction	19
	9.3.1	Conductors	19
	9.3.2	Insulation	19
	9.3.3	Overall diameter	20
	9.4	Tests	
	9.5	Guidance on use	
Bi	bliograp	hy	22
		General data for type 60227 IEC 01	
Ta	able 2 –	Tests for type 60227 IEC 01	11
Ta	able 3 –	General data for type 60227 IEC 02	12
Ta	able 4 –	Tests for type 60227 IEC 02	13
Ta	able 5 –	General data for type 60227 IEC 05	14
Ta	able 6 –	Tests for type 60227 IEC 05	15
Ta	able 7 –	General data for type 60227 IEC 06	16
Ta	able 8 –	Tests for type 60227 IEC 06	17
Ta	able 9 –	General data for type 60227 IEC 07	18
Ta	able 10 -	- Tests for type 60227 IEC 07	19
Ta	able 11 -	- General data for type 60227 IEC 08	20
Ta	able 12 -	- Tests for type 60227 IEC 08	21

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IEC 63294:2021, Test methods for electric cables with rated voltages up to and including 450/750 V